

1. Product and Company Identification

Material name	Slurry Separator 2009
Version #	09
Revision date	20-March-2012
Chemical description	Dry Blend of Clay, Inorganic Salt, and Organic Polymer
CAS #	Mixture
Manufacturer	CETCO Oilfield Services Company Industrial Wastewater Products 2870 Forbs Avenue Hoffman Estates, IL 60192 US safetydata@amcol.com http://www.cetcooilfieldservices.com/ General Information (800) 527-9948 Emergency (800) 424-9300

2. Hazards Identification

Emergency overview	This product has the potential for generation of respirable dust during handling and use. Dust may contain respirable crystalline silica.
Potential health effects	
Eyes	Contact with eyes may cause irritation.
Skin	Contact may irritate or burn skin.
Inhalation	Repeated or prolonged inhalation may cause toxic effects. For additional information on inhalation hazards, see Section 11 of this safety data sheet.
Ingestion	Health injuries are not known or expected under normal use. Ingestion of large amounts may produce gastrointestinal disturbances including irritation, nausea, and diarrhea.
Target organs	Lungs. Skin.
Chronic effects	Overexposure to dust may result in pneumoconiosis, a respiratory disease caused by inhalation of mineral dust, which can lead to fibrotic changes to the lung tissue, or silicosis, a respiratory disease caused by inhalation of silica dust, which can lead to inflammation and fibrosis of the lung tissue. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

3. Composition / Information on Ingredients

The manufacturer lists no ingredients as hazardous according to OSHA 29 CFR 1910.1200.

Composition comments	This product contains naturally occurring crystalline silica (not listed in Annex I of Directive 67/548/EEC) in quantities less than 6%. Occupational Exposure Limits for impurities are listed in Section 8.
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4. First Aid Measures

First aid procedures	
Eye contact	Immediately flush eyes with plenty of water for at least 20 minutes. Get medical attention if irritation develops or persists.
Skin contact	Immediately flush skin with running water for at least 20 minutes. Get medical attention if irritation develops or persists.
Inhalation	If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop. If not breathing, give artificial respiration or give oxygen by trained personnel.
Ingestion	Have victim rinse mouth thoroughly with water. If ingestion of a large amount does occur, seek medical attention.

5. Fire Fighting Measures

Flammable properties This material will not burn.

Extinguishing media

Suitable extinguishing media Dry chemical, CO2, water spray or regular foam.

6. Accidental Release Measures

Environmental precautions No special environmental precautions required. Do not let product enter drains.

Methods for containment Stop leak if you can do so without risk.

Methods for cleaning up Large spills may be neutralized with dilute alkaline solutions of soda ash, or lime. Sweep up or gather material and place in appropriate container for disposal. Avoid the generation of dusts during clean-up.

7. Handling and Storage

Handling Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. In case of insufficient ventilation, wear suitable respiratory equipment.

Storage No special storage conditions required. No special restrictions on storage with other products.

8. Exposure Controls / Personal Protection

Occupational exposure limits

ACGIH

Constituents	Type	Value	Form
INERT OR NUISANCE DUST (SEQ250)	TWA	3 mg/m ³	Respirable particles.
			10 mg/m ³ Inhalable particles.

U.S. - OSHA

Constituents	Type	Value	Form
INERT OR NUISANCE DUST (SEQ250)	TWA	5 mg/m ³	Respirable fraction.
			15 mg/m ³ Total dust.
			Respirable fraction.
			3 Total dust.
			50 mppcf
		15 mppcf	Respirable fraction.

Exposure guidelines Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

Engineering controls If material is ground, cut, or used in any operation which may generate dusts, use appropriate local exhaust ventilation to keep exposures below the recommended exposure limits. If engineering measures are not sufficient to maintain concentrations of dust particulates below the OEL, suitable respiratory protection must be worn.

Personal protective equipment

Eye / face protection Wear dust goggles. Eye wash fountain is recommended.

Skin protection Use of protective coveralls and long sleeves is recommended. Remove and wash contaminated clothing before re-use.

Respiratory protection Use a particulate filter respirator for particulate concentrations exceeding the Occupational Exposure Limit.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

9. Physical & Chemical Properties

Appearance	Not available.
Color	Tan.
Odor	None.
Odor threshold	Not available.
Physical state	Solid.
Form	Powder.
pH	3.5
Melting point	Not available.
Freezing point	Not available.
Boiling point	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability	Not available.
Flammability limits in air, upper, % by volume	Not available.
Flammability limits in air, lower, % by volume	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Specific gravity	2.2263 g/ml estimated
Relative density	Not available.
Solubility (water)	100 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
VOC	0 % estimated
Percent volatile	0 % estimated

10. Chemical Stability & Reactivity Information

Chemical stability	Stable at normal conditions.
Conditions to avoid	None known.
Incompatible materials	None known.
Hazardous decomposition products	None known.
Possibility of hazardous reactions	Will not occur.

11. Toxicological Information

Acute effects	Skin irritation Eye irritation
Chronic effects	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall

evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.)

In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003)

According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.

12. Ecological Information

Ecotoxicological data

Product

Test Results

RM-10® 2009 (Mixture)

LC50 Fish: 21764 mg/l 96.00 Hours estimated

* Estimates for product may be based on additional component data not shown.

Ecotoxicity

This material is not expected to be harmful to aquatic life. Components of this product have been identified as having potential environmental concerns.

Environmental effects

Ecological injuries are not known or expected under normal use.

Persistence and degradability

Not available.

13. Disposal Considerations

Disposal instructions

Dispose in accordance with all applicable regulations.

14. Transport Information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory Information

US federal regulations

OSHA Process Safety Standard: This material is not known to be hazardous by the OSHA Highly Hazardous Process Safety Standard, 29 CFR 1910.119.

CERCLA (Superfund) reportable quantity

None

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Immediate Hazard - No

Delayed Hazard - Yes

Fire Hazard - No

Pressure Hazard - No

Reactivity Hazard - No

Section 302 extremely hazardous substance

No

Section 311 hazardous chemical

Yes

Inventory status

Country(s) or region	Inventory name On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS) Yes
Canada	Domestic Substances List (DSL) Yes
Canada	Non-Domestic Substances List (NDSL) No
China	Inventory of Existing Chemical Substances in China (IECSC) Yes
Europe	European Inventory of New and Existing Chemicals (EINECS) Yes
Europe	European List of Notified Chemical Substances (ELINCS) No
Japan	Inventory of Existing and New Chemical Substances (ENCS) Yes
Korea	Existing Chemicals List (ECL) Yes
New Zealand	New Zealand Inventory No
Philippines	Philippine Inventory of Chemicals and Chemical Substances Yes (PICCS)
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory Yes

A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

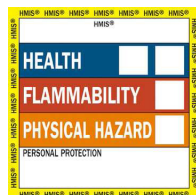
State regulations **WARNING:** This product contains a chemical known to the State of California to cause cancer.

16. Other Information

Further information

This safety datasheet only contains information relating to safety and does not replace any product information or product specification.

HMIS ratings



NFPA ratings

Health: 1
 Flammability: 0
 Instability: 0

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The manufacturer expressly does not make any representations, warranties, or guarantees as to its accuracy, reliability or completeness nor assumes any liability, for its use. It is the user's responsibility to verify the suitability and completeness of such information for each particular use.

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Other information CETCO is an AMCOL International company.